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5S Crossword

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| **Across****7.** Cleaning prevents equipment failure by enforcing inspection and the early detection of problems.**8.** 5S is part of their normal day-to-day responsibilities, and that it contributes to \_\_\_\_\_\_\_\_\_ improvement and empowerment.**9.** The \_\_\_\_\_\_\_efforts in most organisations are superficial,**10.** Clean the workplace and eliminate sources of contamination.**11.** To IMPROVE, we must ‘do the \_\_\_\_\_\_\_\_\_ and discover ways in which we can eliminate waste at every level.**13.** 5S gives workers a sense of \_\_\_\_\_\_\_\_\_\_\_\_\_\_ which leads to a boost in morale.**15.** To IMPROVE, we must do more than simply\_\_\_\_\_\_\_.**16.** 5S eliminates waste and reduces set-up time substantially.**17.** To IMPROVE, we must \_\_\_\_\_\_\_\_\_\_\_\_\_\_: ‘What are we going to do better next week? | **Down****1.** Establish clear and visible standards for each of the first three 5S steps.**2.** Maintain standards through discipline and continuous improvement.**3.** Identify and discard all obsolete items not used for the last 12 months.**4.** 5S provides visual cues on system health. It helps operators and leaders identify out-of-control processes to trigger problem-solving and reflection at a systemic level.**5.** 5S reduces the number of worker injuries and \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.**6.** Organise and arrange the items that were not discarded.**12.** Clean and tidy equipment prevents quality problems, such as marked or contaminated products.**14.** How can you help to create a culture of continuous improvement? |

   housekeeping       Standardise       productivity        TAKE ACTION       continually ask       clean up       work ourselves       Sort and Clear       Shine       Set in Order       Sustain       Focused Improvement       ownership       Set-up Time Reduction       Quality        safety incidents       Maintenance