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5S Crossword

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| **Across**  **7.** Cleaning prevents equipment failure by enforcing inspection and the early detection of problems.  **8.** 5S is part of their normal day-to-day responsibilities, and that it contributes to \_\_\_\_\_\_\_\_\_ improvement and empowerment.  **9.** The \_\_\_\_\_\_\_efforts in most organisations are superficial,  **10.** Clean the workplace and eliminate sources of contamination.  **11.** To IMPROVE, we must ‘do the \_\_\_\_\_\_\_\_\_ and discover ways in which we can eliminate waste at every level.  **13.** 5S gives workers a sense of \_\_\_\_\_\_\_\_\_\_\_\_\_\_ which leads to a boost in morale.  **15.** To IMPROVE, we must do more than simply\_\_\_\_\_\_\_.  **16.** 5S eliminates waste and reduces set-up time substantially.  **17.** To IMPROVE, we must \_\_\_\_\_\_\_\_\_\_\_\_\_\_: ‘What are we going to do better next week? | **Down**  **1.** Establish clear and visible standards for each of the first three 5S steps.  **2.** Maintain standards through discipline and continuous improvement.  **3.** Identify and discard all obsolete items not used for the last 12 months.  **4.** 5S provides visual cues on system health. It helps operators and leaders identify out-of-control processes to trigger problem-solving and reflection at a systemic level.  **5.** 5S reduces the number of worker injuries and \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.  **6.** Organise and arrange the items that were not discarded.  **12.** Clean and tidy equipment prevents quality problems, such as marked or contaminated products.  **14.** How can you help to create a culture of continuous improvement? |

   housekeeping       Standardise       productivity        TAKE ACTION       continually ask       clean up       work ourselves       Sort and Clear       Shine       Set in Order       Sustain       Focused Improvement       ownership       Set-up Time Reduction       Quality        safety incidents       Maintenance