CONTINUOUS IMPROVEMENT CROSSWORD

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| **Across****2.** The stage during DMAIC when you determine what the problem is**5.** Reduce waste by streamlining a process**6.** Fixing a problem for which the root cause and solution are already known**10.** Unnecessary movement of the product in a system**11.** Name of the global CI Awards | **Down****1.** Japanese word meaning "Continuous Improvement"**3.** Unnecessary movement of employees in the system**4.** Japanese word that means "the actual place" or "the place where the work is done"**7.** A workplace organisation technique to reduce waste and space while increasing operational efficiency**8.** Any activity that does not add value for the customer**9.** A simple casue and effect technique that requires asking "why" something occurs until a root cause is uncovered |

   Gemba       WASTE       TRansportation       Motion       fivewhys       Kaizen       5s       Lean       Define       JDI       Bestofthebest