CONTINUOUS IMPROVEMENT CROSSWORD

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| **Across**  **2.** The stage during DMAIC when you determine what the problem is  **5.** Reduce waste by streamlining a process  **6.** Fixing a problem for which the root cause and solution are already known  **10.** Unnecessary movement of the product in a system  **11.** Name of the global CI Awards | **Down**  **1.** Japanese word meaning "Continuous Improvement"  **3.** Unnecessary movement of employees in the system  **4.** Japanese word that means "the actual place" or "the place where the work is done"  **7.** A workplace organisation technique to reduce waste and space while increasing operational efficiency  **8.** Any activity that does not add value for the customer  **9.** A simple casue and effect technique that requires asking "why" something occurs until a root cause is uncovered |

   Gemba       WASTE       TRansportation       Motion       fivewhys       Kaizen       5s       Lean       Define       JDI       Bestofthebest