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Chapter 20

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| **Across**  **5.** Exposing food to high intensity energy waves to increase its shelf life  **7.** Intentional use of biological agents  **9.** Sickness caused by eating food that contains a harmful substance  **12.** Keeping food safe to eat by following proper food handing and cooking practices  **13.** This temperature registered at the center of the thickest part of the food  **18.** When harmful bacteria spreads from one food to another  **19.** Keep your self clean to avoid transferring harmful bacteria when handling food  **20.** Proctedted cells that develop into bacteria under the right conditions | **Down**  **1.** Environmental protection agency  **2.** Food safety and inspection service  **3.** Spoilage due to breakdowns of fat  **4.** Washing your hands for 20 seconds  **6.** Substances that make food unfit to eat  **8.** Mosture loss caused when food is improperly packaged or stored in a frezer to long  **10.** Living creatures that are visible only through a micoscope  **11.** Maximum safe level for a certain chemical in the human body  **14.** Poisons that can cause illness  **15.** The immediate removal of a product from stre shelves  **16.** Food and drug administration  **17.** "Generally recognized as safe" |