GMAW 1

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 1 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  | 2 |  |  |  |  |  |  |  |  |  |  |  |  |  | 3 |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 4 |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  | 5 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 6 |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  | 7 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  | 8 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  | 9 |  |  |  |  |  |  |  |  |  |  |  |  | 10 |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 11 |  | 12 |  |  |  |  |  |  | 13 |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 14 |  |  |  |  | 15 |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 16 |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  | 17 |  |  |  |  |  |  | 18 |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  | 19 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

|  |  |
| --- | --- |
| **Across****2.** A flow meter measures \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_?**5.** The first two numbers on the wire designation tell you \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.**6.** When GMAW, changing the wire feed speed changes the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.**7.** Improper gas coverage results in?**9.** The three types of transfer are, Spray, Globular and \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ **10.** To feed the electrode wire through the torch cable , without using gas, the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ switch is used.**11.** The polarity used with almost all GMAW applications is \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.**14.** When welding downhill with FCAW it is difficult because the \_\_\_\_\_\_\_\_\_ can get in the way of the molten puddle causing porosity.**15.** Which shielding gas provides more heat?**17.** What is added to the shielding gas to help spatter keep from sticking to the nozzle?**18.** Which transfer method produces the most heat?**19.** Which shielding gas is most commonly used? | **Down****1.** The distance from the contact tip to the end of the wire is called \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.**3.** the distance from the work piece to the end of the wire is called \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_?**4.** What wire diameter is most used?**8.** The shielding gas flow rate must be increased when welding in the vertical, horizontal, or overhead positions to compensate for?**12.** GMAW machines are constant \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.**13.** With pulsed spray the background current \_\_\_\_\_\_\_\_\_\_\_\_\_\_ the arc**16.** When the edge of the weld is lower than the surface of the weld it is called \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_. |