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National and Regional Growth

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|  |  |  |  |  |  |  |  | T |  |  |  |  | 4  S | L | A | V | E | R | Y |  | 5  I |  |  |  |  |  |  |  |  |
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|  |  | 6  M | I | S | S | O | U | R | I | C | O | M | P | R | O | M | I | S | E |  | D |  |  |  |  |  |  |  |  |
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|  |  | 7  S |  | 8  L |  |  |  | H |  |  |  |  |  |  |  | 9  F |  |  | 10  S |  | 11  S | A | M | M | O | R | S | 12  E |  |
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|  |  | C |  | W |  | 13  F |  | N |  |  |  |  |  | 14  C |  | E |  |  | A |  | R |  |  |  |  |  |  | I |  |
|  |  | T |  | E |  | U |  | G |  | 15  M | O | N | R | O | E | D | O | C | T | R | I | N | 16  E |  |  |  |  | E |  |
|  |  | I |  | L |  | L |  | E |  |  |  |  |  | T |  | E |  |  | E |  | A |  | L |  |  |  |  | C |  |
|  |  | O |  | L |  | T |  | A |  |  | 17  N | A | T | T | U | R | N | E | R |  | L |  | I |  |  |  |  | A |  |
|  |  | N |  | M |  | O |  | B |  |  |  |  |  | O |  | I |  |  |  |  | R |  | W |  |  |  |  | N |  |
|  | 18  N | A | T | I | O | N | A | L | I | S | M |  |  | N |  | C |  |  |  |  | E |  | H |  |  |  |  | A |  |
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|  |  | S |  | S |  |  | 19  J | A | M | E | S | M | O | N | R | O | E |  |  |  | L |  | N |  |  |  |  |  |  |
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|  |  |  | 21  S | P | I | R | I | T | U | A | L | S |  |  |  | G |  |  |  |  | T |  | Y |  | E |  |  |  |  |
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|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 22  G | A | B | E | P | R | O | S | S | E | R |  |  |  |  |
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|  |  |  |  |  |  |  | 23  F | A | C | T | O | R | Y | S | Y | S | T | E | M |  |  |  |  |  | D |  |  |  |  |
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| **Across**  **3.** A tariff that protected and promoted American commerce  **4.** state of being a slave  **6.**  Law that states Maine is slave free and Missouri is a slave state.  **11.** Made Morse-Code  **15.** Americans opposing colonization  **17.** Rebel slave leader  **18.** Patriotic Feeling  **19.** 5th President  **21.** Religious hymns sung my slave  **22.** Blacksmith slave who led revolt  **23.** 18th century manufacturing system  **24.** Black american | **Down**  **1.** American Writer  **2.** Parts that are exactly alike  **5.** Time of inventing factory machines  **7.** Petty distinctions at the expense of general-well being  **8.** Female industrial workers  **9.** Escaped slave/writer  **10.** An English textile worker  **12.** Canal system of New York  **13.** Developer of steamboat  **14.** Machine that separates seeds from cotton  **16.** Invented cotton gin  **20.**  “Great Pacificator” |