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National and Regional Growth

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|  |  |  |  |  |  |  |  |  N |  |  |  |  |  |  L |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  T |  |  |  |  | 4S |  L |  A |  V |  E |  R |  Y |  | 5I |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  E |  |  |  |  |  |  E |  |  |  |  |  |  |  N |  |  |  |  |  |  |  |  |
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|  |  | 7S |  | 8L |  |  |  |  H |  |  |  |  |  |  |  | 9F |  |  | 10S |  | 11S |  A |  M |  M |  O |  R |  S | 12E |  |
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| **Across****3.** A tariff that protected and promoted American commerce**4.** state of being a slave**6.**  Law that states Maine is slave free and Missouri is a slave state.**11.** Made Morse-Code**15.** Americans opposing colonization **17.** Rebel slave leader**18.** Patriotic Feeling**19.** 5th President**21.** Religious hymns sung my slave**22.** Blacksmith slave who led revolt**23.** 18th century manufacturing system**24.** Black american | **Down****1.** American Writer**2.** Parts that are exactly alike**5.** Time of inventing factory machines**7.** Petty distinctions at the expense of general-well being**8.** Female industrial workers**9.** Escaped slave/writer**10.** An English textile worker**12.** Canal system of New York**13.** Developer of steamboat**14.** Machine that separates seeds from cotton**16.** Invented cotton gin**20.**  “Great Pacificator” |