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| Name: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ | Date: \_\_\_\_\_\_\_\_\_\_\_\_\_\_ |

Pharmaceutical Industry Challenges

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| N | R | Q | O | S | A | I | P | C | C | E | N | T | R | A | L | I | S | A | T | I | O | N | F |
| S | U | O | T | P | P | M | P | S | T | O | C | K | O | U | T | S | A | L | W | E | I | K | O |
| O | Z | H | A | X | H | E | P | R | G | D | Y | L | P | D | R | R | K | H | Z | F | R | X | R |
| C | A | L | T | E | R | N | A | T | I | V | E | T | H | E | R | A | P | I | E | S | A | L | S |
| I | W | W | M | J | D | D | T | C | D | N | T | Z | O | L | M | C | R | I | A | F | Y | T | C |
| A | E | K | A | R | L | I | E | Y | G | J | D | X | J | W | Z | X | X | J | M | I | C | M | I |
| L | S | J | R | I | S | S | N | Z | N | W | B | K | G | Z | U | V | N | Y | F | F | V | V | E |
| R | O | I | K | V | H | T | T | U | E | L | X | B | N | V | G | K | H | S | N | E | B | K | N |
| E | I | I | E | Z | E | R | S | C | H | G | Z | G | P | D | B | R | Z | L | R | H | Q | B | T |
| S | B | H | T | V | M | I | F | X | C | L | H | O | U | R | O | U | Y | N | M | W | V | P | I |
| P | H | I | E | Q | H | B | P | A | H | S | E | W | I | P | R | U | Y | T | D | I | Z | F | F |
| O | F | G | X | M | S | U | O | I | R | A | K | M | S | H | U | S | H | C | U | R | E | S | I |
| N | D | H | P | L | L | T | Z | Q | O | F | Q | V | Z | E | P | R | O | F | T | Q | A | R | C |
| S | N | D | E | T | N | I | X | L | N | E | V | Z | X | I | B | P | I | P | M | P | V | E | A |
| I | A | E | C | B | V | O | K | Z | I | P | R | E | V | E | N | T | I | O | N | F | B | G | D |
| B | K | M | T | U | G | N | T | A | C | U | Y | T | H | V | I | Z | J | R | A | U | K | U | V |
| I | J | A | A | R | A | Y | F | A | D | P | C | F | H | W | A | P | S | P | Z | V | I | L | A |
| L | W | N | T | X | F | D | F | S | I | J | C | T | X | H | X | R | V | H | F | Z | O | A | N |
| I | F | D | I | N | C | C | I | Q | S | H | E | F | F | I | C | A | C | Y | D | E | M | T | C |
| T | I | H | O | P | Q | D | H | G | E | A | L | E | G | I | S | L | A | T | I | O | N | I | E |
| Y | Z | H | N | A | G | K | I | S | A | E | T | H | I | C | S | O | L | K | I | I | C | O | S |
| G | Q | B | S | D | Q | N | B | W | S | F | X | O | K | N | J | P | P | H | G | Z | D | N | N |
| R | K | Z | N | V | S | P | A | Q | E | M | X | U | O | U | H | R | Z | Y | Q | O | U | S | B |
| P | K | Y | U | T | Y | U | G | J | M | J | V | N | R | V | E | H | J | U | E | T | Y | Q | L |

   ScientificAdvances       Alternative Therapies       MarketExpectations       Cures       ethics       Social Responsibility       ChronicDisease       Prevention       efficacy       HighDemand       centralisation       distribution       patents       regulations       legislation       stockouts