Quality Crossword

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|  |  |  |  A |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  A |  |
| 3M |  I |  N |  D |  S |  E |  T |  |  |  |  |  |  |  |  |  | 4R |  |  R |  |
|  |  |  |  E |  |  |  |  |  |  |  |  |  |  |  |  |  I |  |  R |  |
|  |  |  |  R |  |  |  |  |  |  |  |  |  |  |  |  |  G |  |  E |  |
|  |  | 5B |  S |  C |  2 |  |  |  |  |  |  | 6S |  |  |  |  H |  |  L |  |
|  |  |  |  H |  |  |  | 7V |  |  |  |  |  H |  | 8S |  |  T |  |  R |  |
|  |  |  |  I |  | 9J |  |  A |  |  | 10Z |  |  I |  |  U |  |  T |  |  E |  |
|  |  |  |  P |  |  E |  |  L |  | 11J |  E |  N |  N |  Y |  S |  C |  H |  U |  L |  Z |
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|  |  | 12C |  O |  D |  E |  Y |  E |  L |  L |  O |  W |  |  |  A |  |  F |  |  A |  |
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| **Across****3.** Inclusion and Diversity Make us a stronger team is an example of which BD Way Concept?**5.** Name one of the BDPS Focus Lines**11.** Who is the Plant Nurse**12.** What is the intercom page to call the Hazmat Team?**13.** One of the three targeted non-conformances for 2021**14.** Who is responsible for reporting mixed product? | **Down****1.** Win as One BD is an example of which BD Concept?**2.** The goal is to keep this time less than or equal to 35 days**4.** What is the quality goal for releasing a batch with no issues?**6.** Name the third phase of 5S**7.** Help Each Other Be Great is an example of which BD Way Concept?**8.** Name the last phase of 5S**9.** An item not allowed to be worn in the cleanroom**10.** What is the annual goal for serious injuries in the facility? |