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Quality month "crossword puzzle"

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| **Across****2.** WITHOUT ME IT IS DIFFICULT TO PRODUCE**3.** CONTINUAL IMPROVEMENT**8.** ONE OF THE "S" IN 5S CONCEPT**11.** FATHER OF TQM**12.** CLOSENESS OF MEASURED VALUE**13.** I PREVENT DEFECTS**14.** RATE OF CUSTOMER DEMAND**15.**  VITAL FEW TRIVIAL MANY | **Down****1.** ELIMINATION OF WASTE**4.** TOOL FOR PROCESS IMPROVEMENT**5.** FITNESS FOR USE**6.** I AM USED TO ASSESS PROCESS STABILITY**7.** AUTONOMOUS MAINTENANCE**9.** I AM THE REFERENCE FOR EVERY WORK**10.** TO ENSURE QUALITY |