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| **Across****2.** demilitarized **10.** capital **11.** industrial revolution **14.** american system **15.** patent **16.** factory system **17.** capitalism **18.** disarmament  | **Down****1.** interchangeable part **3.** cotton gin **4.** census **5.** internal improvements **6.** court martial ed **7.** locks **8.** canal **9.** technology **12.** turnpikes **13.** free enterprise  |