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| **Across**  **2.** demilitarized  **10.** capital  **11.** industrial revolution  **14.** american system  **15.** patent  **16.** factory system  **17.** capitalism  **18.** disarmament | **Down**  **1.** interchangeable part  **3.** cotton gin  **4.** census  **5.** internal improvements  **6.** court martial ed  **7.** locks  **8.** canal  **9.** technology  **12.** turnpikes  **13.** free enterprise |